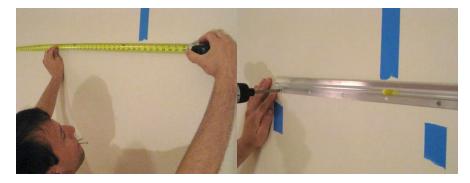
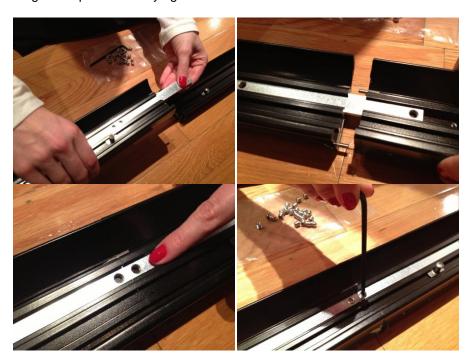
Install wall Hangman brackets. Mark stud locations (or plan to use the drywall anchors), and install the two Hangman brackets that came with the screen at about the ¼ and ¾ width dimensions. Each bracket needs **one** screw to be fully engaged into a load-bearing stud. You can drill through the aluminum as needed.



Install (optional) splicer bar. If your screen has shorter split top/bottom frame pieces, insert splicer bar into one side of a top or bottom frame piece, join the other half and align the alignment pins into their holes. Push the joint snugly, center the splicer bar so that its two center holes perfectly bridge the splice and fully tighten the set screws.



Install L-brackets. Align the L-brackets into their mating slots in the other frame member, and slide them together making a nice tight corner.



Install last short side. For this last piece, a short side, insert its L-brackets but do not tighten at this time. Align the four L-brackets into their mating slots into the top and bottom frame pieces and slide into position.



Check alignment, then tighten screws. Confirming with your fingers that the joints are aligned nicely, go ahead and tighten the remaining set screws.

Layout screen on frame. Unroll the screen onto the back of the facing-down frame. The inside surface of the roll is what is recommended for the viewing surface. The sound transparent screen material can use either side if desired, however. Don't worry about waves; they will be tensioned out later.



Attach screen to frame.

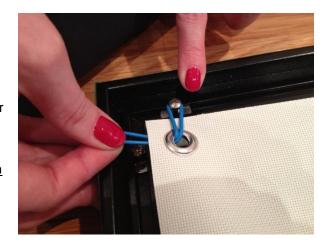
- 1. Pinch the o-ring.
- 2. Poke one end through a grommet.





- 3. Hold and stretch one side over a post
- 4. Pull and stretch the other side over a post.

Corner O-rings. The corner o-rings will form an "L" shape across the corner grommets. Use 1 per corner.



Hang the screen. Hang it up with two people, and vacuum with a brush or use a lint roller on the velvet trim.



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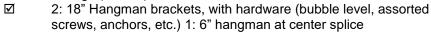
Precision Fixed Frame Screen Assembly

Contents:

\square	4-6: Baritone® velvet	
	wrapped, extruded	
	frame members	
\checkmark	Screen, with installed	
	grommets	
$\overline{\checkmark}$	4: Corner L-brackets	
$\overline{\checkmark}$	0-2: Splicing bars	
\checkmark	24+1: 18-8 SS socket	
	set screws (pre-installed)	
_		

☐ 1: 1/8" hex ball-point L-key

✓ O-rings (1 extra)



Layout frame. Setting one of the short sides aside (it will have 45 degree corners on each end), lay the frame members faced down where they will be installed, together with the corner L-brackets and splicing bars for the tops and bottoms. Put the set screws and the hex key on a piece of paper or dish so you don't lose them.

